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## Metallurgical Reliability: Ensuring the Integrity of Steel Products for High-End Applications

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The continuous demand from consumer industries for more reliable and cost-effective hot rolled steel products presents both opportunities and challenges for the steel industry. Metallurgical reliability is a crucial factor in high end applications that rely on steel, and meeting these demands requires a comprehensive approach that involves understanding the intrinsic relationships between product design, steel processing and mechanical properties.

By adopting this fundamental metallurgical approach and implementing best practices in product design and process control, the integrity of the final products is ensured. These are the crucial structural factors that must be controlled.:

- Steel cleanliness during the steelmaking process. Controlling the type, size, and distribution of non-metallic inclusions (NMIs) is essential to improving low-temperature toughness and preventing catastrophic failures. NMIs can influence the ductile-to-brittle transition temperature, affecting the propensity of a steel to undergo ductile or brittle fracture. NMIs can act as stress raisers, promoting crack initiation and propagation.
  - Internal soundness of semi-finished steel slabs during the continuous casting process. One of the key challenges in this process is ensuring the hot ductility of steel. Furthermore, centerline segregation control in continuously cast slabs is essential to reduce banded microstructure and hard phases in the hot rolled strips and plates.
  - Microstructural evolution during thermomechanical processing to impart high strength and toughness to steels. By carefully selecting and controlling the chemical composition and processing parameters, it is possible to tailor the microstructure and phase transformations, leading to enhanced mechanical properties.
- Metallurgical reliability control is a critical aspect of ensuring integrity and product reliability in gas and oil industry. With the integration of best practice and advanced technologies and methods, steelmakers can consistently deliver high-quality and reliable steel products, underlining the importance of metallurgical quality control in the modern industrial landscape.

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